



Wilsonart® Virtual Design Library (VDL) Technical Data

Manufacturer

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Product Description

Recommended Uses

Wilsonart® VDL is suitable for use on fine quality residential and contract furniture, fixtures and casework, and also for architectural application on columns, wainscoting, valances, cornices, interior doors and divider systems.

- **Vertical Surface (VGP) Type 362 and 367** is the usual choice to surface cabinet walls, doors and drawer panels. It often appears on the vertical surfaces of desks, restaurants booths and maitre d' stations, and as architectural cladding. Type 362 and 367 is intended for vertical applications where a functional, durable, decorative surface must absorb somewhat less impact than a comparable horizontal surface. VGP surfaces may be postformed to achieve radiused edges.
- **Postforming (HGP) Type 372 and 377** adds the decorative capability of a soft edge to any typical laminate use. Common applications of postforming laminates are formed edges for counters, desktops, cabinet doors and drawer panels. Type 372 and 377 is intended for use on vertical and horizontal interior surfaces where it is necessary or desirable to roll the laminate on a simple radius over the edge of the substrate. This eliminates seams and leaves an attractive surface.

Product Composition

Decorative surface papers impregnated with melamine resins are pressed over kraft paper core sheets impregnated with phenolic resin. These sheets are then bonded at pressures greater than 1000 pounds per square inch at temperatures approaching 300°F (149°C). Finished sheets are trimmed, and the backs are sanded to facilitate bonding.

Basic Limitations

Wilsonart® VDL is for interior use only and is not recommended for direct application to plaster, concrete walls, or gypsum wallboard. It is not structural material and must be bonded to a suitable substrate.

Do not subject Wilsonart® VDL to extremes in humidity, temperatures higher than 275°F (135°C) for substantial periods of time, or intense, continuous, direct sunlight.

Patterns & Colors

Not all sizes are available in all designs & finishes. For information on specific designs, please check availability at www.wilsonart.com or contact your Wilsonart Representative.

Finishes – You can confirm finish availability on individual designs by clicking on [Pattern Availability](#)

- ❖ #01 High Gloss - Premium
A mirror sheen finish, which gives a smooth, brilliant appearance. #01-High Gloss finish also features AEON™ technology and can be used for horizontal applications such as countertops and light-to-medium commercial applications. Excellent for vertical applications and carries a premium upcharge. *Glossometer reading: MD and CD 110 ± 10.*
- ❖ #07 Textured Gloss - Premium
A textured finish which reproduces the high sheen of waxed wood furniture. Recommended for horizontal and vertical applications. #07 finish features AEON technology and carries a premium upcharge. *Glossometer reading: MD and CD 42 ± 4.*
- ❖ #12 Soft Grain - Premium
A dense wood grain structure that is low gloss and soft to the touch. Subtle highlights of reflectivity randomly occur within the embossed grains, creating a sophisticated raw wood look. #12 finish features AEON technology and carries a premium upcharge. Recommended for horizontal and vertical applications. *Glossometer reading: MD and CD 6 ± 1.*
- ❖ #18 Linearity - Premium
A directional texture running the length of the sheet, having a narrow, random, matte-gloss linear quality. It is complementary to linear wood-grains, and linear patterns (such as the “Satin” series), and provides dimension and visual movement to solid colors. #18 finish features AEON technology and carries a premium upcharge. *Glossometer reading: MD and CD 18 ± 4*
- ❖ #22 Antique - Premium
A mixture of varying low gloss features combined with organic movement, indicative of the surface of an aged stone or an antique metal. Recommended for horizontal and vertical applications. Antique features AEON Enhanced Performance Technology and carries a premium upcharge. *Glossometer reading: MD and CD 9 ± 3*
- ❖ #35 Mirage
Subtle variations in matte and gloss finish connect to nature’s own finishes: rough and weathered, smooth and polished. This finish is exclusive to Wilsonart HD High Definition Laminate and is not available in other designs or product types. *Glossometer reading: MD and CD 50 ± 20.*
- ❖ #38 Fine Velvet Texture
A smooth textured finish with moderate reflective value. *Glossometer reading: MD and CD 14 ± 2*
- ❖ #45 Facet
A medium to small scale texture providing an optical surface effect that adds dimension and depth to laminate. It is comprised of a balance of matte and gloss areas. The angular, faceted, textural characteristics connect it to the stone and quartz-like visuals it was designed for. *Glossometer reading: MD and CD 50 ± 20*
- ❖ #52 Quarry - Premium
Premium finish emulating the “pitted” look of polished natural stone. Recommended for horizontal and vertical applications. #52 features AEON technology and carries a premium upcharge. *Glossometer reading: MD 55 ± 5.*
- ❖ #55 Glaze
A layering of matte features over a glaze semi-gloss creates this time worn effect. *Glossometer reading: MD and CD 25 ± 20.*
- ❖ #60 Matte
Textured finish with a moderate reflective quality. Recommended for horizontal and vertical applications. *Glossometer reading: MD and CD 10 ± 2.*
- ❖ #78 FineGrain - Premium
The FineGrain premium finish features the polish and luxe of a real wood veneer, with a subtle, narrow grain structure that runs the length of the sheet. #78 finish features AEON technology and carries a premium. *Glossometer reading: MD and CD 38 ± 3.*



NOTE: Glossometer readings are made at a 60° angle of incidence. MD refers to the machine direction of a laminate sheet, and CD refers to the cross direction.

Finish Availability: Not all finishes are available in all patterns/colors. Some finish options have limited size availability. Please check with your Wilsonart representative or consult the pattern availability lookup on our website (www.wilsonart.com) to verify size availability by finish type.

Standard Sheet Sizes

48" x 96"	60" x 144"
1219mm x 2438mm	1524mm x 3658mm

Thickness and Weight

Description	362/367	372/377
Thickness	0.028" + 0.001 - 0.004" (0.7mm + 0.03 - 0.10mm)	0.039" ± 0.005" (0.99mm ± 0.13mm)
Weight per square foot	0.186#	0.260#

Technical Data

Physical Properties of Vertical Surface Laminates (VDL)

NEMA Test	Typical Wilsonart Type 362/367	NEMA Standard VGP
Thickness	0.028" + 0.001 - 0.004" (0.7mm + 0.03 - 0.10mm)	0.028" ± 0.004" (0.7mm ± 0.10mm)
Appearance	No ABC def.	No ABC def.
Light Resistance	Slight effect	Slight effect
Cleanability (cycles)	10	20 (max.)
Stain Resistance		
Reagents 1-10	No effect	No effect
Reagents 11-15	Slight effect	Moderate effect
Boiling Water Resistance	No effect	Slight effect
High Temperature Resistance	Slight effect	Slight effect
Impact Resistance	40" (1016mm)	20" (508mm)
Radiant Heat Resistance	120 seconds	80 sec. (min.)
Dimensional Stability		
Machine Direction	0.5%	1.1% (max.)
Cross Direction	0.8%	1.4% (max.)
Surface Wear Resistance (cycles)	Meets or Exceeds 400	400 (min.)
Formability	*1/2" radius (13mm)	*1/2"radius (13mm)
Blistering	45 seconds	40 seconds

*Radius for face is actually the radius of the form around which the laminate is postformed.

Physical Properties of Postforming Laminate (VDL)

NEMA Test	Typical Wilsonart Type 372/377	NEMA Standard HGP
Thickness	0.039" ± 0.005" (0.99mm ± 0.13mm)	0.039" ± 0.005" (1mm ± 0.12mm)
Appearance	No ABC def.	No ABC def.
Light Resistance	Slight effect	Slight effect
Cleanability (cycles)	10	20 (max.)
Stain Resistance		
Reagents 1-10	No effect	No effect
Reagents 11-15	Slight effect	Moderate effect



Boiling Water Resistance	No effect	Slight effect
High Temperature Resistance	Slight effect	Slight effect
Impact Resistance	55" (1397mm)	30" (762mm) (min.)
Radiant Heat Resistance	140 seconds	100 sec. (min.)
Dimensional Stability Machine Direction	0.5%	1.1% (max.)
Cross Direction	0.8%	1.4% (max.)
Surface Wear Resistance (cycles)	Meets or Exceeds 400	400 (min.)
Formability*	*5/8" face (16.00mm)	*5/8" face (16.00mm)
Blistering	70 seconds	55 seconds

*Radius for face is actually the radius of the form around which the laminate is postformed.

Typical Fire Test Data

High-pressure laminates are subject to Flame Spread and Smoke Developed standards in structures where codes establish such conditions.

Test data to determine compliance with these codes are obtained by the Steiner Tunnel Test method of the American Society for Testing Materials (ASTM-E-84, Standard Test Method for Surface Burning Characteristics of Building Materials). Tests are conducted in accordance with test method and mounting procedure as described in paragraph X1.7.2 of the test method. This procedure is cataloged by Underwriters Laboratories, Inc. as UL 723.

Specific Flame Spread and Smoke Developed properties for Virtual Design Library types will depend on the specific design selected. Testing on individual designs will be required to verify these values.

Model Code Designations used to determine flame spread classification

Flame Spread Classification (Max. Rating)		International (IBC)		Life Safety (NFPA 101)
25		A		A
75		B		B
200		C		C

(RE: Architectural Woodwork Standards, 1st Edition, Version 1.0, - 2009)

All Model Codes regulate the generation of smoke by interior finish material. In all cases they specify a maximum smoke development rating of 450.

Codes and Certifications

General Standards

Wilsonart (VDL) conforms to the voluntary standards of the American National Standards Institute/National Electrical Manufacturers Association (ANSI/NEMA) LD3-2005, for thickness, performance properties and appearance. Various grades of Wilsonart laminates meet or exceed the International Standards Organization specifications as found in ISO 4586, titled "High-Pressure Decorative Laminate (HPDL) – Sheets Based on Thermosetting Resins – Part I: specifications."

The GREENGUARD Environmental Institute™ has awarded its GREENGUARD Indoor Air Quality Certification to Wilsonart Laminate. All Wilsonart Laminate product types were tested under the stringent GREENGUARD Standards for low-emitting products. All GREENGUARD Indoor Air Quality Certified® products ensure minimal impact on the indoor environment. For a copy of the certificate, visit www.greenguard.org.



Installation: Fabrication and Assembly Recommendations

Wilsonart® VDL must be bonded to a substrate of reliable quality, such as particleboard, medium density fiberboard or plywood with one A face. High-pressure laminate, plaster, concrete and gypsum board should not be considered suitable substrates. Wilsonart® VDL may not be used as a structural member.

Both the laminate sheet and the substrate material should be ordered sufficiently in advance of fabrication to allow time to reduce internal moisture. During cold months, store laminate sheets and substrate material in a heated room with moving air. During periods of warm weather with high humidity, still air is preferable.

Bond with adhesives and follow the techniques recommended by the adhesive manufacturer. Recommended adhesives are permanent types, such as urea and polyvinyl acetate (PVA), and contact types. Wilsonart adhesives are recommended for most bonding conditions.

To avoid stress cracking, do not use square-cut inside corners. All inside corners should have a minimum of 1/8" (3.175mm) radius and all edges should be routed smooth.

Drill oversized holes for screws or bolts. Screws or bolts should be slightly countersunk into the face side of a laminate-clad substrate.

Take care to ensure an appropriate acclimation between the laminate and the substrate prior to fabrication. The face and backing laminates and the substrate should be conditioned in the same environment for 48 hours before fabrication.

Recommended conditioning temperature is about 75°F (24°C). Laminates should be conditioned at 45% to 55% relative humidity.

With postforming machinery, Wilsonart 362/367 and 372/377 will postform at a nominal sheet temperature range of 325°F to 350°F (163°C to 176°C) in 20 ± 5 seconds.

Carbide-tipped saw and router blades should be used for cutting. High tool speed and low feed speed are advisable. Cutting blades should be kept sharp. Use a hold-down to prevent any vibration.

Warranty

Wilsonart LLC warrants to the original consumer purchaser for one (1) year after date of purchase ("Warranty Period") that, under normal use and service, Wilsonart® Laminate Sheets are free from manufacturing defects and conform to published specifications. This warranty applies only to a Wilsonart Laminate Sheet which has been installed in an interior application and a remains installed at that location ("Warranted Product") and is extended only to, and may be enforced only by, the original consumer purchaser. THIS WARRANTY IS NOT TRANSFERABLE. This warranty is expressly conditioned upon submission of proof of date of purchase.

WHAT IS EXCLUDED:

This warranty shall not apply to damage arising from any of the following:

1. Accidents, abuse or misuse;
2. Exposure to extreme temperature;
3. Improper fabrication or installation; or
4. Improper maintenance or repair.

WHAT WILSONART WILL DO IF YOUR CLAIM IS COVERED BY THIS WARRANTY

Wilsonart will provide, at no cost and with delivery prepaid, a Wilsonart® Laminate Sheet to replace the Warranted Product. Wilsonart will not pay for removal of the Warranted Product or for fabrication or installation of the replacement laminate or any other costs. No replacement under the warranty shall extend the Warranty Period.



Any replacement is limited to colors and styles of Wilsonart® Laminate Sheets available at the time of replacement. Exact color matches may not be possible. If the original color or style is no longer available, Wilsonart has the right to substitute another Wilsonart Laminate Sheet of equal or greater value than the Warranted Product.

WHAT YOU NEED TO DO

To make a claim under this warranty, you must contact the Wilsonart Warranty Center at the address listed below before the end of the Warranty Period. You must provide proof of date of purchase, photographs of the Warranted Product and access for inspection for warranty determination by a Wilsonart representative, and thereafter Wilsonart will provide you a determination on your claim.

Wilsonart Warranty
Center
2400 Wilson Place
Temple, Texas 76504
877-537-0533... Toll Free

THE FOREGOING SHALL CONSTITUTE THE EXCLUSIVE REMEDY OF THE PURCHASER AND THE EXCLUSIVE LIABILITY OF WILSONART.

THE ABOVE WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER EXPRESS WARRANTIES WHETHER ORAL OR WRITTEN. ANY IMPLIED WARRANTIES WHICH MAY ARISE BY OPERATION OF LAW, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE PERIOD OF THE WRITTEN WARRANTY SET FORTH HEREIN. WILSONART SHALL NOT, UNDER ANY CIRCUMSTANCES OR UNDER ANY LEGAL THEORY, BE LIABLE TO THE PURCHASER OR ANY OTHER PERSON FOR SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY NATURE, INCLUDING WITHOUT LIMITATION DAMAGES TO, OR LOSS OF USE OF, PROPERTY, DAMAGES FOR LOSS OF PROFITS OR REVENUES OR ANY OTHER DAMAGES ARISING FROM THE PURCHASE. WILSONART'S LIABILITY WILL IN NO EVENT EXCEED THE PURCHASE PRICE OF THE WILSONART® PRODUCT.

Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above limitations and exclusions may not apply to you.

This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

No agent, dealer, employee or representative of Wilsonart nor any installer, fabricator or other person is authorized to modify the warranty in any respect.

The invalidity of all or a part of any of the provisions of the Limited Warranty shall not affect or invalidate any other provision of the Limited Warranty.

For further assistance or questions, contact Wilsonart at the address or telephone number listed above or at www.wilsonart.com.

Maintenance*

The decorative surface may be cleaned with warm water and mild soaps, such as those used for hands or dishes. Do not use cleansers that contain abrasives, acids or alkalis; they will damage the decorative surface. Remove stubborn stains with a 2-minute exposure to hypochlorite bleach such as Clorox®, followed by a clean water rinse.

We recommend that you **not** allow any of the following agents to **remain** in contact with the decorative surface:

1. Hypochlorite bleach, except as described above
2. Hydrogen peroxide solution
3. Mineral acids, hydrochloric acid such as Lime-A-Way™, sulfuric or nitric acid



4. Caustic solutions containing greater than 2% lye, such as Drano®
5. Sodium bisulfate, such as Sani-Flush®
6. Potassium permanganate
7. Berry juices
8. Silver nitrate, in 1% concentration or greater
9. Gentian violet
10. Mild silver protein, such as 20% argyrol
11. Bluing
12. Fabric dye, such as Tintex® or Rit®
13. Alcohol containing 1% iodine in solution

If you require a decorative laminate that can withstand these and other chemicals, please refer to the Tech Data for Wilsonart® Chemsurf® Chemical-Resistant Laminates.

Free copies of the “Care and Maintenance Guide,” which covers all Wilsonart products, are available. The guide can be accessed at <http://www.wilsonart.com> or by calling our hotline at 800-433-3222. It can be used for your own information, for project manuals, and for provision to clients and contractors involved with interior construction and finishing.

**Not applicable for Phenolic Laminate Backing Sheet.*

Technical Services

For samples, literature, questions or technical assistance, please contact our toll-free Hotline at (800) 433-3222, Monday through Friday, 8 am – 5 pm, CST.

Specification Form:	
Surface shall be Wilsonart® Virtual Design Library, produced by Wilsonart LLC, Temple, Texas 76503-6110	
Type: Specify 362, 367, 372 or 377	
Surface	
Color Number:	_____
Color Name:	_____
Finish	
Number:	_____
Name:	_____
Edge Trim	
Color Number:	_____
Color Name:	_____
Adhesive	
Name:	_____
Grade/Type:	_____
Brand:	Wilsonart Adhesive

VDL Types TD (TD2200)
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